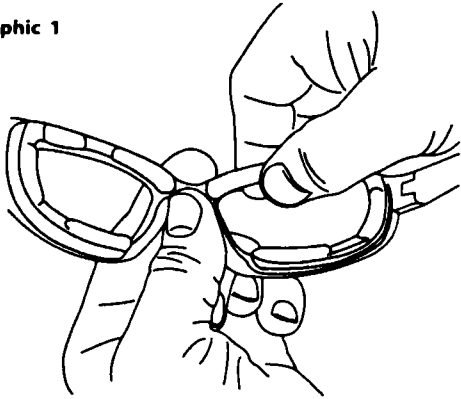
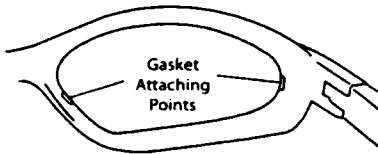


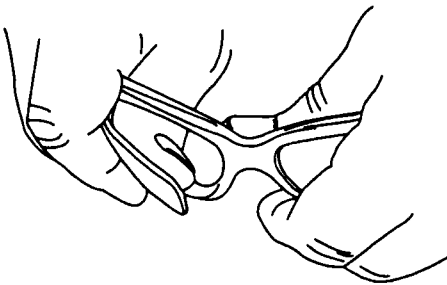
Graphic 1



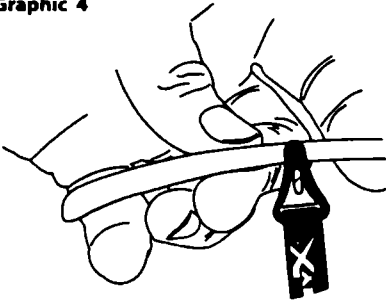
Graphic 2



Graphic 3



Graphic 4



XL-1 INSTRUCTION CARD:

NSN# 4240-01-504-1037 2 LENS SYSTEM SMOKE AND CLEAR LENSES

IMPORTANT - THE GASKET IS NOT A PULL OFF / PRESS ON SYSTEM. THE KEY CONTACT POINTS DISENGAGE FROM THE "BOTTOM UP" (SLIP UP AND OFF) AND ENGAGE FROM THE "TOP DOWN" (SLIDE DOWN AND ON).

XL-1 FOAM GASKET REMOVAL

1. PLACE THUMB ON LENS AS PICTURED IN GRAPHIC 1.
2. SLIDE THUMB UP UNTIL YOU CONTACT THE NYLON BACKING OF THE GASKET
3. CONTINUE TO PRESSURE THE GASKET UPWARD UNTIL THE ATTACHING TABS RELEASE

XL-1 FOAM GASKET REPLACEMENT

1. NOTE THE GASKET ATTACHING POINTS (GRAPHIC 2)
2. ALIGN THE GASKET TABS TO THE FRAME SLOTS OF THE NOSE BRIDGE. SLIGHTLY PRESS THE NOSE BRIDGE GASKET TABS INTO THE FRAME
3. POSITION THE OUTER EDGE OF THE GASKET TABS SLIGHTLY (1/8 INCH) ABOVE THE SLOT OF THE FRAME
4. THE TABS ENGAGE FROM THE TOP DOWN; SO MAINTAINING SLIGHT PRESSURE BETWEEN THE GASKET AND FRAME SLIDE THE GASKET TABS DOWN INTO THE FRAME SLOTS.

XL-1 LENS REMOVAL

1. IF THE LENS GASKET IS ATTACHED, REMOVE IT.
2. SECURELY HOLD THE FRAME WITH YOUR HAND AT THE NOSE BRIDGE.
3. WITH YOUR OTHER HAND, USE YOUR THUMB AND APPLY PRESSURE TO THE INTERIOR LENS SURFACE, CLOSE TO THE NOSE BRIDGE, AND PRESS THE LENS OUT (GRAPHIC 3)

XL-1 LENS INSERTION

1. POSITION THE TAPERED OUTSIDE LENS EDGE INTO THE OUTSIDE FRAME GROOVE. PRESS THE LENS INTO THE FRAME GROOVE BY "WALKING THE LENS" INTO THE SLOT AROUND THE FRAME AND FINISH WITH A POP AT THE NOSE BRIDGE.

XL-1 ELASTIC STRAP

ORIENT THE PLASTIC "T-PEG" AS SHOWN IN GRAPHIC 4 AND PRESS INTO TEMPLE ARM. THE STRAP IS LOCKED INTO PLACE WHEN THE PLASTIC "T-PEG" IS ROTATED BACK AND PARALLEL TO THE FRAME. TO REMOVE, ROTATE THE PLASTIC "T-PEG" PERPENDICULAR TO THE ARM AND PULL OUT



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